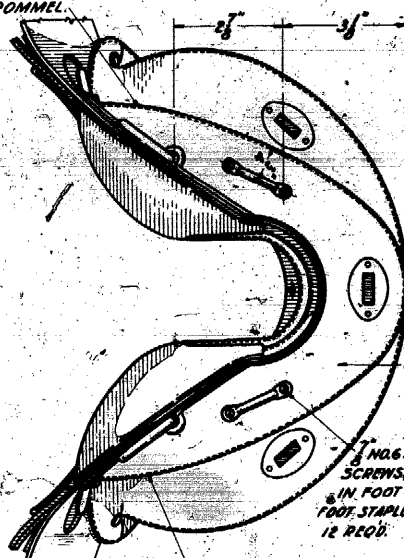


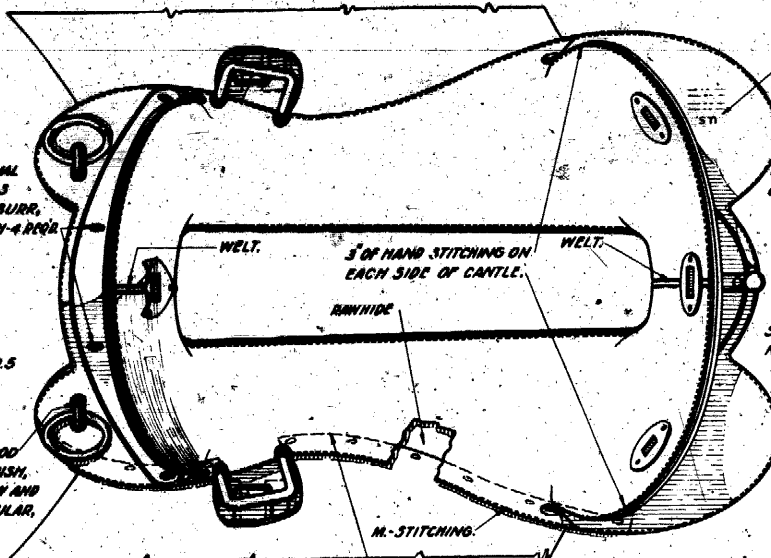
4" OF HAND STITCHING ON OFF SIDE OF POMMEL.



NO. 8 OVAL HEAD BRASS RIVET AND BURR, BRONZE FINISH - 4 REQ'D.

PATTERN NO. 5

NO. 6 F.M. BRASS WOOD SCREWS, BRONZE FINISH, IN FOOT STAPLES, LOW AND FOOT STAPLES, SEMI-CIRCULAR, 12 REQ'D.



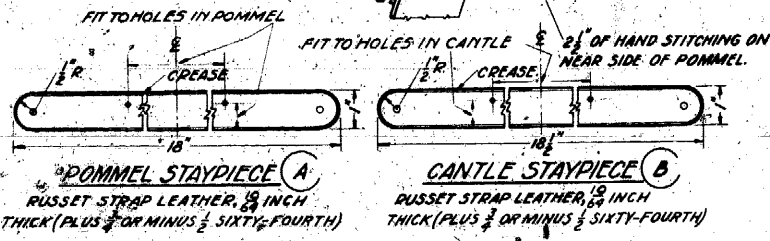
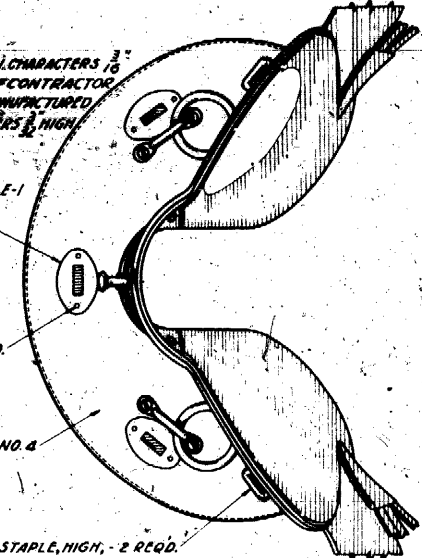
STAMP U.S. IN CHARACTERS $\frac{3}{16}$ HIGH, NAME OF CONTRACTOR AND YEAR MANUFACTURED IN CHARACTERS $\frac{3}{16}$ HIGH.

OVAL, SADDLE STYLE - 17 REQ'D.

SCREW PIN, NO. 2 - 17 REQ'D.

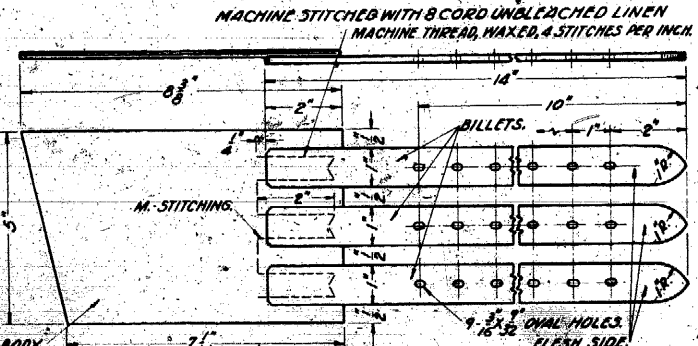
PATTERN NO. 4

FOOT STAPLE, HIGH - 2 REQ'D.



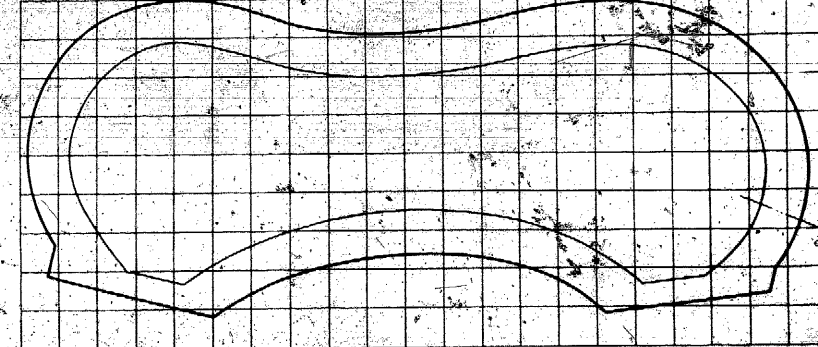
POMMEL STAYPIECE (A)
RUSSET STRAP LEATHER, $\frac{1}{8}$ INCH THICK (PLUS $\frac{1}{8}$ OR MINUS $\frac{1}{8}$ SIXTY-FOURTH)

CANTLE STAYPIECE (B)
RUSSET STRAP LEATHER, $\frac{1}{8}$ INCH THICK (PLUS $\frac{1}{8}$ OR MINUS $\frac{1}{8}$ SIXTY-FOURTH)



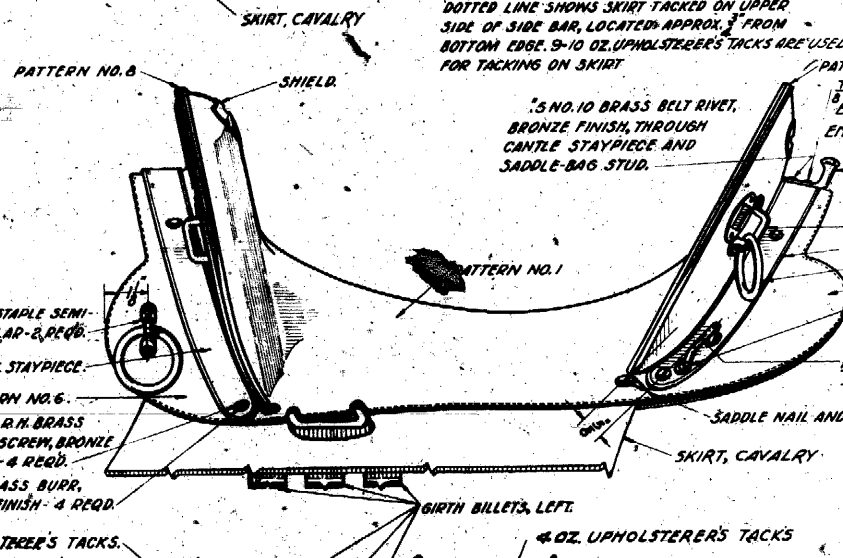
GIRTH BILLETS (C) LEFT (D) RIGHT

BILLETS: RUSSET HARNESS LEATHER, MEDIUM, $\frac{1}{8}$ INCH THICK (PLUS OR MINUS $\frac{1}{8}$ SIXTY-FOURTH). BODY: 5/8" NATURAL COLOR LINEN WEBBING, NOT LESS THAN 4.4 OZ. NOR MORE THAN 4.6 OZ. PER YARD.



FELT LINING (PATTERN) (E) LEFT (F) RIGHT

2 REQ'D - 1 RIGHT AND 1 LEFT - RIGHT SHOWN. GRAY WOOLEN FELT, WOVEN, $\frac{1}{4}$ THICK - 60 OZ. PER SQ. YD. EDGES TRIMMED AFTER STITCHING ON SIDE BAR - SKIVED SIDE IS PLACED NEXT TO SIDE BAR. ALSO USED ON SADDLES, MCCLELLAN, M-1904, ARTILLERY



PATTERN NO. 8

SHIELD

NO. 5 NO. 10 BRASS BELT RIVET, BRONZE FINISH, THROUGH CANTLE STAYPIECE AND SADDLE-BAG STUD.

PATTERN NO. 3

NO. 8 OVAL HD. BRASS RIVET, BRONZE FINISH, THROUGH ENTIRE ASSEM. AT THIS POINT

SADDLE-BAG STUD, STYLE - 1

FOOT STAPLE, LOW - 4 REQ'D.

CANTLE STAYPIECE

1 1/2" RING - 4 REQ'D.

PATTERN NO. 7

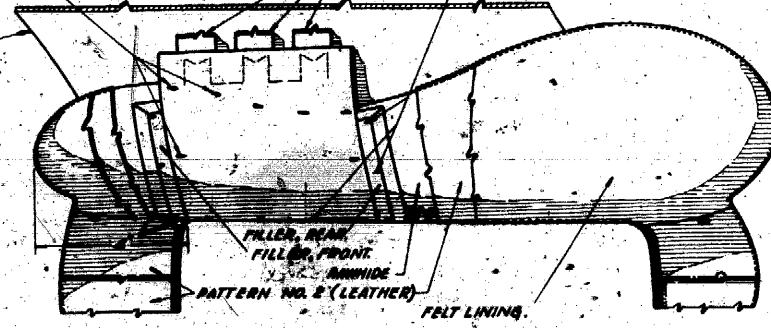
NO. 6 F.M. BRASS WOOD SCREWS, BRONZE FINISH, IN FOOT STAPLES, HIGH - 4 REQ'D.

NOTE:

THE DISTANCE FROM CENTER OF TOP OF FOOT STAPLE, HIGH TO THE CENTER OF BASE OF SADDLE-BAG STUD, SHALL BE $7\frac{1}{2}$ " - THIS FITS HOLE AND SLOTS IN SADDLE-BAGS.

SADDLE NAIL AND SADDLE NAIL WASHER - 4 EACH REQ'D.

FOOT STAPLE SEMI-CIRCULAR - 2 REQ'D.
POMMEL STAYPIECE
PATTERN NO. 6
NO. 7 R.H. BRASS WOOD SCREW, BRONZE FINISH - 4 REQ'D.
NO. 8 BRASS BURR, BRONZE FINISH - 4 REQ'D.
10 OZ. UPHOLSTERER'S TACKS.
4 OZ. UPHOLSTERER'S TACKS



GIRTH BILLETS, LEFT

GIRTH BILLETS, LEFT

4 OZ. UPHOLSTERER'S TACKS

FILLER, REAR

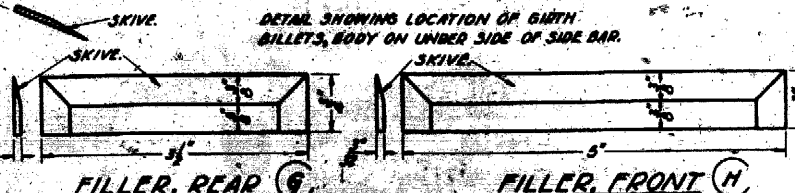
FILLER, FRONT

RAWHIDE

PATTERN NO. 2 (LEATHER)

FELT LINING

DETAIL SHOWING LOCATION OF GIRTH BILLETS, BODY ON UNDER SIDE OF SIDE BAR.



FILLER, REAR (G)
2 REQ'D - RUSSET STRAP LEATHER, $\frac{1}{8}$ INCH THICK (PLUS $\frac{1}{8}$ OR MINUS $\frac{1}{8}$ SIXTY-FOURTH)

FILLER, FRONT (H)
2 REQ'D - RUSSET STRAP LEATHER, $\frac{1}{8}$ INCH THICK (PLUS $\frac{1}{8}$ OR MINUS $\frac{1}{8}$ SIXTY-FOURTH)

LIST OF DRAWINGS		DRG. NO.
SADD. MC M-1928, CAV. LEATHER, MET. TRIM.		1-1-37
SADD. MC M-1904, ART. & M-1928, CAV. LEATHER DETAILS		1-1-38
TREE, SADD. MC M-1904, RAWHIDE COVERED		1-1-39
TREE, SADD. MC M-1904, WITHOUT COLLASSEM. MET. DET.		1-1-40
TREE, SADD. MC M-1904, WITHOUT COV. WOOD DET.		1-1-41
RINGS		4-1-13
RIVETS, CAP AND BURRS		4-1-22
HARDWARE, MISCELLANEOUS "C"		4-1-33

MACHINE STITCHING (MARKED M.) TO BE DONE WITH 6 CORD BROWN LINEN MACHINE THREAD, WAXED, 6 STITCHES TO THE INCH, UNLESS OTHERWISE SPECIFIED. LOCKSTITCH METHOD OF STITCHING SHALL BE USED. HAND STITCHING (WHERE SPECIFIED) TO BE DONE WITH 3 CORD BROWN LINEN SHOE THREAD, WAXED, 6 STITCHES TO THE INCH.

DRAWING PERTAINS TO	REVISIONS		WAR DEPARTMENT QUARTERMASTER CORPS.	
	NO.	DATE	NO.	DATE
	1	APR 6 1934		
	2	OCT 18 37		

SCALE: $\frac{1}{2}$ " AND 1" = 1"
 DATE: JUNE 29, 1933
 DRAWN: [Signature]
 TRACED: [Signature]
 CHECKED: [Signature]
 SUBMITTED: [Signature]
 EXAMINED: [Signature]
 APPROVED FOR [Signature]
 SPECIFICATION NO.
 DRAWING NO. 1-1-37